



PREPARING RAW PLASTIC FOR REFINISH

1. Wash bumper with soapy water, rinse and dry
2. Spray on RM902 raw plastic cleaner, allow to sit for one minute, and wipe dry using clean prep towels
3. Scuff bumper using a gray scotch brite and scuffing paste, rinse with clean water and dry
4. Wipe down bumper with RM902 and dry completely
5. When bumper is in booth, wipe down with RM909 and dry thoroughly
6. If a static charge is noticeable, spray or wipe on RM903 anti-static
7. Apply two light coats of RM865 and allow to flash for a minimum of 15 minutes, maximum 4 hours (if 4 hours has been exceeded, scuff part and reapply RM865)
8. Apply sealer, color and clear

