



PREPARING VEHICLES FOR REFINISH

1. Blow off entire vehicle, including jams of doors, trunk, hood etc. as required
2. Using a bucket of clean water, soak and ring out a lint free towel and wipe down all necessary jams, crevices etc.
3. Wipe down vehicle with RM909, followed by RM900, using the two towel method for both cleaners (one towel to apply wet cleaner, another towel to wipe surface dry)
****DO NOT ALLOW CLEANER TO DRY ON SURFACE!!***
4. Mask vehicle and transfer to paint booth
5. Tack vehicle prior to refinishing

PREPARING PRIMER FOR PAINT

1. Determine if vehicle is being prepared to apply a sealer or direct to basecoat
 - *If preparation is for sealer:*
 - Apply dry guide coat to primer
 - DA sand, using an interface pad with 400 grit sandpaper, until all guide coat is removed and primer is feathered
 - *If preparation is for basecoat:*
 - Apply dry guide coat to primer
 - DA sand, using an interface pad, with 400 grit sandpaper, until guide coat is removed
 - Reapply dry guide coat
 - DA sand, using an interface pad with 500/600 grit sandpaper (500 grit for medium/dark colors/solid colors, 600 grit for light colors), until all guide coat is removed and primer is feathered

PREPARING PANELS FOR REFINISH

- Spray all panels to be refinished with glass cleaner and wipe clean
- If panel is a full refinish and does not require a sealer, DA sand entire panel using an interface pad, 500/600 grits and paper (500 grit for medium/dark colors/solid colors, 600 grit for light colors) and a gray scotch brite
- If panel requires a sealer, DA sand entire panel using an interface pad, 400 grit sand paper and a red scotch brite

PREPARING A BLEND PANEL FOR REFINISH

- Spray all panels to be refinished with glass cleaner, and wipe until dry and clean
- DA sand entire blend panel using an interface pad and 800 grit sandpaper, avoiding edges
- Using a gray scotch brite, scuff all edges and entire panel to even out finish

