



## RM ONYX HD WATERBORNE APPLICATION PROCESS

- Apply one WET coat of Onyx color, allow to flash until matte. This coat should be sprayed at 20-25 psi at the gun
- Apply one MEDIUM WET coat of Onyx color, flash until matte. This coat should be sprayed at 20-25 psi at the gun
- Check coverage using a 3M Sun Gun, and apply additional medium wet coats, when necessary, until full hiding is achieved.
- Apply one EFFECT coat of Onyx color, and flash for 15 minutes before applying an approved BASF clearcoat. This coat should be sprayed at 15-18 psi at the gun
- All coats are applied at an 80% overlap to achieve proper coverage rate and to reduce material consumption

\*The effect coat should be applied by doubling the gun distance and maintaining normal gun speed, applying a light, but even coat of color. This coat is crucial for proper color match, and to achieve a proper blend.

## OPTIONAL WET BED FOR DIFFCULT COLORS

On some colors, a “wet bed” may be necessary to achieve a flawless blend. The wet bed should be applied AFTER the coverage coats, just PRIOR to performing the effect coat. For best results, the wet bed should be applied in a medium wet fashion. Color should be applied immediately after the wet bed for best results.

- To mix wet bed: *2 parts HB055 to 1 part of HB020/HB040*

