



ONYX HD LOW VOC PRODUCTIVE SYSTEM TECH TIPS

- For Onyx HD LOW VOC Productive System in warm weather conditions, it is recommended that RMR09 slow reducer is used for best possible results
- When blending difficult colors, mix 2 parts SB01 to 1 part RMR09 to 10% DH100 (2:1:10%) to create a clear basecoat. It is best used as a “wet bed” in that the color is blended into the SB01 mixture before the product has completely flashed
- Mixed color (without reducer or hardener) has a shelf life of 30 days
- Mixed color with reducer and hardener has a shelf life of 8 hours
- Final coat of color **MUST** be flashed for a minimum of 15 minutes, maximum of 24 hours, before clear coat is applied
- Onyx HD waterborne basecoat CAN be applied over Onyx HD Low VOC solvent, however, Onyx HD Low VOC solvent basecoat CANNOT be applied over Onyx HD waterborne basecoat
- The new SB202 toner is for use **ONLY** with Onyx Low VOC solvent basecoat (see tinting guide attachment)

