



Utech DTM E250 Epoxy

There are several ways to use the new Utech DTM E250 Epoxy with each requiring a different mixing ratio. Depending on the application and desired result make sure you choose the correct mixing ratio.

High Build Primer Surfacer

Mix

- 3 - E250 DTM Epoxy Primer
- 1 - E250 DTM Epoxy Hardener

Medium Build Sealer

Mix

- 3 - E250 DTM Epoxy Primer
- 1 - E250 DTM Epoxy Hardener
- 0.5 - R250 Epoxy 3.5 Reducer

Application

Primer Sealer - Apply one (1) to two (2) medium flowing coats.
(10-minute flash between coats) (Allow 30-45 minutes flash before topcoat)

Primer Surfacer (Sanded) – Apply two (2) single flowing coats
(As a primer dry to sand in 24 hours at 70 degrees)

Very Important

E250 DTM Epoxy Primer must be top coated within 72 hours of parts being stored indoors at 70°F (21°C). After 72 hours, E250 DTM Epoxy Primer must be sanded prior to top coating or applying polyester body filler.

Pot Life

Pot Life 4 hrs @ 70°F

Primer Surfacer (Sanded) applications

Final dry sanding step use #P400 – P500 before application of topcoats
Initial sanding steps may be executed with a coarser sanding grit: #P320

